

# NOREMAC

62 Hopkinton Rd., PO Box 867  
Westboro, MA 01581  
(508) 366-8822 (508) 879-7514  
Fax (508) 366-4708

## FACILITIES LIST

### VERTICAL MILLING CENTERS

- 1 Fadal VMC-6535  
X=65.00" Y=35.00" Z=35.00"
- 1 Fadal VMC-8030  
X=80.00" Y=30.00" Z=30.00"
- 1 Fadal VMC-6030  
X=60.00" Y=30.00" Z=30.00"
- 2 Matsuura MC-1000VS  
X=40.00" Y=20.00" Z=19.00"
- 1 Matsuura MC-800VF  
X=30.00" Y=17.00" Z=19.00"
- 1 Matsuura MC-760VX  
X=30.00" Y=18.00" Z=17.00"
- 1 Matsuura MC-600VF  
X=23.00" Y=16.00" Z=18.00"
- 4 Matsuura CD-510V  
X=20.00" Y=14.00" Z=18.10"
- 4 Robo Drills (Fanuc)  
14 station turret - 1100 I.P.M.  
X=20.00" Y=14.00" Z=18.00"
- 1 Matsuura MC-1000VF  
X=40.00" Y=20.00" Z=19.00"
- 1 Mori Seiki MV65 (25 H.P.)  
X=60.00" Y=25.50" Z=21.00"
- 2 Awea CNC Bridge Type  
Vertical Machining Center  
Fanuc 18M Control  
X=80.00" Y=48.00" Z=30.00"

### SLANT BED LATHES

- 1 Mori Seiki NL2500 Turning Center  
15.00" chuck, 24.40" swing
- 1 Mori Seiki SL-2 Turning Center  
8.00" chuck, 22.00" swing
- 1 Mori Seiki SL-35 Turning Center  
15.00" chuck, 26.00" swing

### MANUAL + TURRET LATHES

- 1. 42" Bullard VTL  
with Hydraulic Tracer  
4 position turret, Side head
- 2 Engine Lathes  
14" swing, 60" between centers
- 1 Feeder Series 2 High Accuracy  
Collet Lathe

### GRINDING

- 1 Nicco Surface Grinder  
47.20" X 19.70" X 20.00" High
- 1 Browne & Sharpe Surface Grinder  
8.50" X 32.00"
- 1 KO Lee Surface Grinder  
6.00" X 12.00"
- 1 Cincinnati # 2 Tool+Cutter Grinder  
Well equipped
- 1 TOS Hostiuar O.D. Grinder  
11.75" O.D. X 42.00" Long

### MILLERS

- 8 Bridgeport Millers  
Digital or Travel Dials  
Included are two 1994 models.
- 1 G+L Boring Mill  
3.00" spindle 30.00" X 48.00" table  
Digital Readouts

### DRILLS

- 1 American Radial Drill  
4.00' arm, 11.00" column
- 1 Cincinnati Bickford Radial Drill  
3.00' arm, 10.00" column

### Quality Control

- MIL-STD-105E
- MIL-STD-45662
- MIL-I-45208A
- B&S 36.00" Microhite/Digital

All machines are completely tooled.  
Any questions, please call.

### WELDING

- 2 Miller Shopmaster 300 AC/DC  
TIG and MIG
- 1 Aircro 250AMP DC  
TIG and MIG
- 1 Hobart 250AMP DC  
TIG and MIG

### Certified Welding Procedures

- S8-GTAW-01
- S4-GTAW-01
- S1-FCAW-01 ( ABS Qualified )
- S1-GTAW-01
- NAVSEA S9074-AQ-GIB-010/248

### Support Equipment

- Computer Hardware:  
HP Designjet 600 Plotter  
T1 Internet Access

### Computer Software:

- Surfcam
- MasterCAM X6
- Cadkey 7.0

We are fully capable of electronic transfer of prints and documents.

### DELIVERY EQUIPMENT

- Ten ton Cube Delivery truck
- Box measuring 24' long X 7'-3" wide  
7'-7" high. Tail gate height = 49"

### BUILDING

- 25,000 square feet. Single lead steel and concrete building.
- 3 loading docks.